



December 10, 2008

Dear Valued Customer,

We are writing to ensure that we provide our customers with up-to-date information on our pending move to join our parent company Bemis Manufacturing in Sheboygan Falls, Wisconsin.

We are pleased to report that to date, we are transitioning well and are actually ahead of schedule. In our original communication, we estimated that this transfer would be complete by February 2009.

Based upon our most recent project timelines, we anticipate the transfer of operations to Sheboygan Falls the week of December 29, 2008.

We will then have all Engineering and Sales staff transferred by January 2, 2009.

**PLEASE NOTE OUR NEW MAILING ADDRESS  
(EFFECTIVE JANUARY 2, 2009)**

Kelch, A Division of Bemis Manufacturing  
300 Mill Street  
P.O. Box 901  
Sheboygan Falls, WI 53085-0901

**PLEASE NOTE OUR NEW SHIPPING AND RECEIVING ADDRESS  
(EFFECTIVE JANUARY 2, 2009)**

Kelch, A Division of Bemis Manufacturing  
W2940 County Road PP Plant F – Dock Doors 22-55  
Sheboygan Falls, WI 53085

Also note that our e-mail addresses and EDI transmissions will remain the same. Please reference the attached phone and fax directory for your Kelch representatives.


Should you have any questions during this transition, please contact us at the current phone and fax numbers in Menomonee Falls through Tuesday, December 30, 2008.

We appreciate your continued support and wish you and your family the best this holiday season.

Sincerely,

Scott Uhrich  
Business Group Leader

**PLEASE NOTE OUR NEW PHONE AND FAX NUMBERS  
(EFFECTIVE JANUARY 2, 2009)**

 A Division of Bemis Manufacturing	Current (Through 12/30/08)	New (Effective 1/2/09)
Phone Number	262-257-7000	877-944-5699
General Fax	262-257-7010	920-467-5406
Sales Fax	262-257-7130	920-467-5488
Name	Current Number Area Code (262)	New Number Area Code (920)
Geri Arndt	257-7118	467-5458
Todd Biermann	257-7156	467-5429
Kevin Bork	257-7121	467-5484
Greg Brinkmann	257-7131	467-5461
Mary Bushee	257-7115	467-5439
Patrick Greer	257-7180	467-5432
Bryce Haley	257-7145	467-5433
Michael Holz	257-7020	467-5443
Dal Hvizid	257-7009	467-5469
Renee Keller	257-7155	467-5434
Wayne Miller	257-7164	467-5467
Tabatha Parkans	257-7138	467-5445
Lloyd Purifoy	257-7177	467-5475
Ron Ream	257-7080	467-5459
Colleen Serchen	257-7000	467-5400
Paul Sworske	257-7036	467-5474
Scott Uhrich	257-7111	467-5447